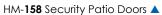
## LASTING ELEGANCE

**ALUMINUM & SECURITY STORM DOORS 2021** 











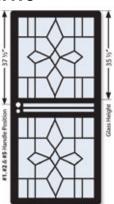
HM-968 Security Door ▲

#### **SECURITY DOOR MEASUREMENTS**

dans Heope

Typical 36" x 80" Door Opening

- Center of lever for #3 & #4 Handlesets is positioned 42" from the bottom of the door.
- Center of handle for #1, #2 & #5 Handlesets is positioned 37 1/2" from the top of the door. Doors over 87" will be adjusted accordingly.
- $\bullet$  Exact door blank size for standard 36" x 80" opening is 35 1/4" x 78 3/4"
- Main Security Door Frame is constructed of 2" x 1" 16 gauge Steel Tubing



#### SECURITY DOOR FEATURES PAGE 10

#### Lock options and color options on page 23

|                | Catalog PG |
|----------------|------------|----------------|------------|----------------|------------|----------------|------------|----------------|------------|
| HM- <b>102</b> | P. 21      | HM- <b>134</b> | P. 20      | HM- <b>158</b> | P. 17      | HM- <b>902</b> | P. 11      | HM- <b>951</b> | P. 17      |
| HM-102-RF      | P. 21      | HM-134-RF      | P. 20      | HM- <b>159</b> | P. 17      | HM- <b>906</b> | P. 11      | HM- <b>952</b> | P. 21      |
| HM- <b>104</b> | P. 21      | HM-135         | P. 20      | HM-160         | P. 17      | HM- <b>908</b> | P. 11      | HM- <b>954</b> | P. 14      |
| HM-104-RF      | P. 21      | HM-135-RF      | P. 20      | HM- <b>167</b> | P. 19      | HM-910         | P. 13      | HM- <b>956</b> | P. 14      |
| HM- <b>106</b> | P. 21      | HM-137         | P. 20      | HM-167-RF      | P. 19      | HM- <b>912</b> | P. 13      | HM- <b>960</b> | P. 14      |
| HM-106-RF      | P. 21      | HM-137-RF      | P. 20      | HM-181         | P. 16      | HM- <b>914</b> | P. 13      | HM- <b>963</b> | P. 15      |
| HM- <b>111</b> | P. 19      | HM-138         | P. 21      | HM-181-RF      | P. 16      | HM- <b>922</b> | P. 13      | HM-963-RF      | P. 15      |
| HM-111-RF      | P. 19      | HM-138-RF      | P. 21      | HM-182         | P. 16      | HM- <b>924</b> | P. 13      | HM- <b>968</b> | P. 17      |
| HM- <b>112</b> | P. 19      | HM-139         | P. 21      | HM-182-RF      | P. 16      | HM- <b>926</b> | P. 13      | HM- <b>970</b> | P. 15      |
| HM-113         | P. 18      | HM-139-RF      | P. 21      | HM-184         | P. 18      | HM- <b>930</b> | P. 12      | HM- <b>971</b> | P. 15      |
| HM- <b>114</b> | P. 18      | HM-140         | P. 21      | HM-185         | P. 18      | HM- <b>932</b> | P. 12      | HM- <b>972</b> | P. 15      |
| HM- <b>125</b> | P. 21      | HM- <b>141</b> | P. 18      | HM-187         | P. 18      | HM- <b>934</b> | P. 12      | HM- <b>986</b> | P. 11      |
| HM-125-RF      | P. 21      | HM-141-RF      | P. 18      | HM-213         | P. 18      | HM- <b>938</b> | P. 12      | HM- <b>988</b> | P. 11      |
| HM-133         | P. 20      | HM-156         | P. 19      | HM-313         | P. 18      | HM- <b>940</b> | P. 14      |                |            |
| HM-133-RF      | P. 20      | HM-156-RF      | P. 19      | HM- <b>314</b> | P. 18      | HM- <b>942</b> | P. 14      |                |            |

#### LASER CUT SERIES





HM-988 Venice ▲ HM-902 Crystal 🔺

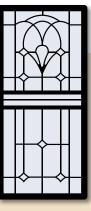
With an HMI SafeGuard<sup>TM</sup> security storm door you don't have to sacrifice style for security. The heavy 16 gauge welded steel door frames give you the security you seek, and our designs give you the beauty you desire.



HM-986 Verona pg. 20



HM-988 Venice pg. 20



HM-902 Crystal pg. 17



HM-906 Queen pg. 17



HM-908 Glamour pg. 17









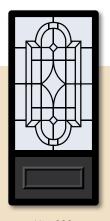


#### LASER CUT SERIES

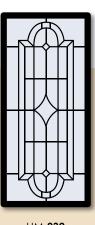




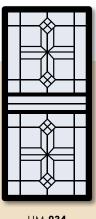
HM-930 Lotus ▲ HM-938 Serenity ▲



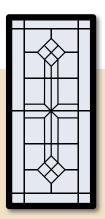
HM-**930** Lotus pg. 18



HM-**932** Vintage pg. 19



HM-**934** Heritage pg. 19



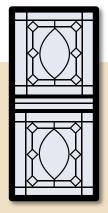
HM-**938** Serenity pg. 19



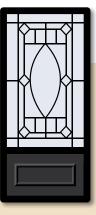


HM-914 Windsor ▲

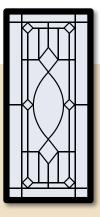
HM-926 New Castle ▲



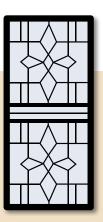
HM-910 Allure pg. 17



HM-912 Mystique pg. 17



HM-914 Windsor pg. 18



HM-**922** Templar pg. 18



HM-**924** Horizon pg. 18



HM-926 New Castle pg. 18





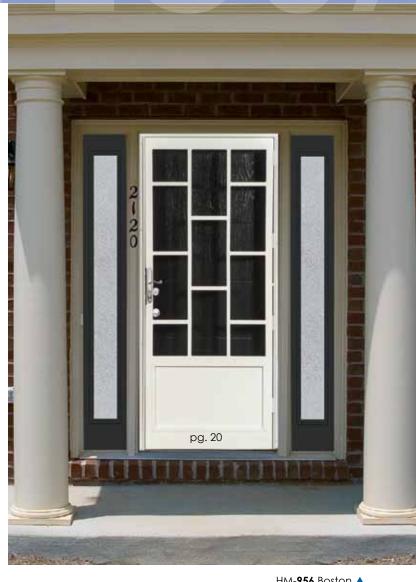




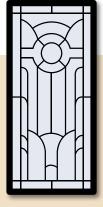


### LASER CUT SERIES

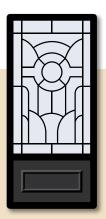




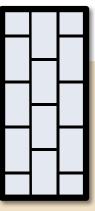
HM-**940** Cardiff ▲ HM-**956** Boston ▲



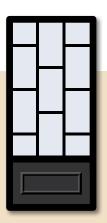
HM-**940** Cardiff pg. 19



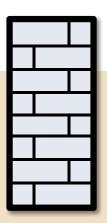
HM-**942** Bristol pg. 19



HM-**954** Brooklyn pg. 20



HM-**956** Boston pg. 20



HM-**960** London pg. 20

### FORGED SERIES

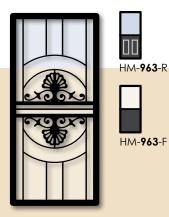
15



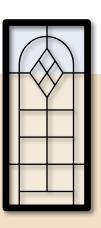


HM-963 Versailles ▲

HM-970 Victoria 🔺



HM-963 Versailles\* pg. 28



HM-970 Victoria pg. 23



HM-971 Everett pg. 23



HM-972 Riviera pg. 23











<sup>\*</sup> Not available in zinc plating for shoreline

#### FORGED SERIES





HM-181-F

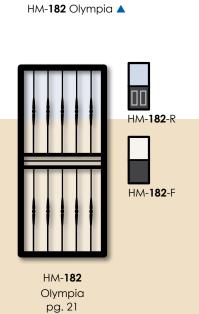
HM-181

Cascade

pg. 21

HMI's Forged Series Doors are the highest quality Security Doors available. Not only are the rails constructed of steel tubing, but the design elements are made of solid forged steel and welded to the door.

Design Detail

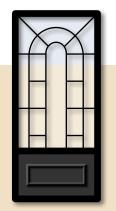


#### MODERN SERIES

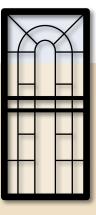




HM-951 Manhattan 🔺 HM-159 Eastern ▲



HM-**952** Yonkers pg. 21



HM-951 Manhattan pg. 22



HM-968 Modern\* pg. 28



HM-158 Palladian pg. 22



HM-159 Eastern pg. 22



HM-160 Maryland pg. 22

<sup>\*</sup> Not available in zinc plating for shoreline









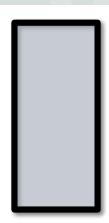


### **FULL VIEW SERIES**

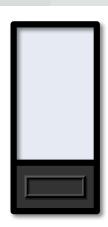


HM-114 Clear View with Mailslot ▲

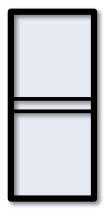
US Postal regulations require mail slots to be no less than 30" from the ground.



HM-114 Clear View pg. 25



HM-187 Plain View pg. 25



HM-141 Philly pg. 26

→ Not available with Arch Top ⊶



HM-184 Candela\* pg. 25



HM-185 Florence\* pg. 25 \* Not available in zinc plating for shoreline

HM-185 Florence ▼ Arch Top Not Available



HM-213 Sunburst ▼



HM-113 Sunbeam pg. 24



HM-213 Sunburst pg. 24

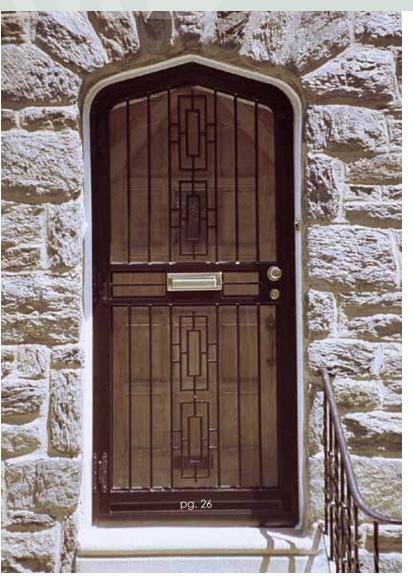


HM-313 Sunset pg. 24



HM-314 Sunshine pg. 24

#### TRADITIONAL SERIES





HM-111 Macao (with Cathedral Arch Top)

HM-**167**-R HM-**111**-R HM-**112**-R HM-111-F HM-112-F HM-167-F HM-111 HM-112 HM-167 Oriental\* Neptune\* Macao\* pg. 26 pg. 26 pg. 27



HM-167

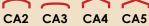
<sup>\*</sup> Not available in zinc plating for shoreline



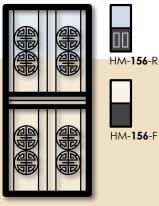








HM-167 Neptune▲



HM-156 Tea Garden\*

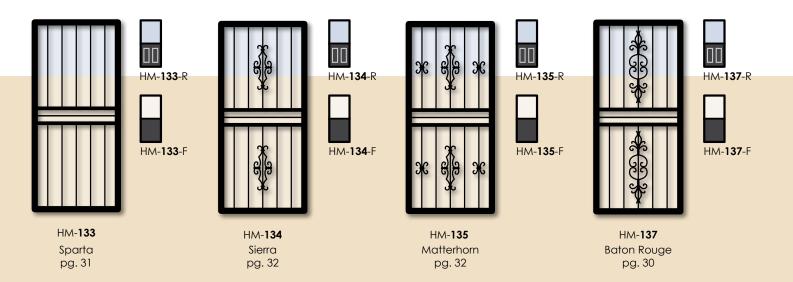
### TRADITIONAL SERIES





HM-134 Sierra in a Patio Door Configuration ▲

HM-138-R Mardi Gras 🔺



HM-**104**-R

HM-**104**-F

HM-**125**-R

HM-**125**-F

### VALUE LINE SERIES

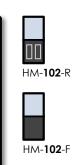




HM-102 Tiara\* pg. 28

HM-106

Classic\*

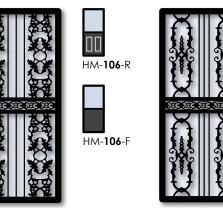






HM-104 Regency\* pg. 29





HM-125 Venice\* pg. 30





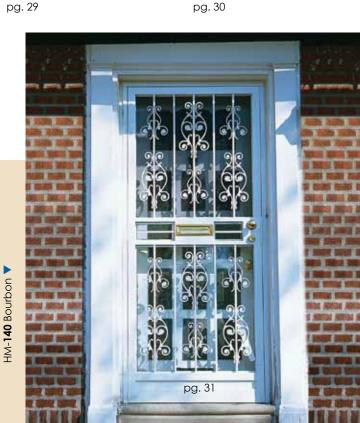
HM-138 Mardi Gras pg. 32



HM-139 Maison pg. 30



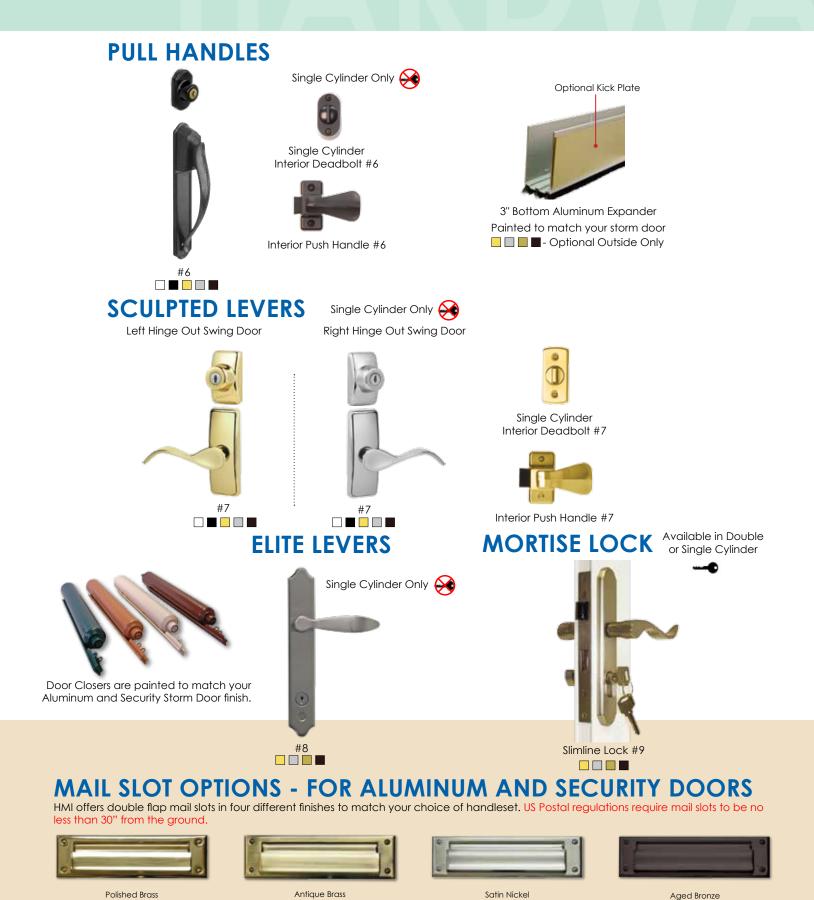
HM-139-F



HM-138-R

HM-138-F

#### ALUMINUM STORM DOOR LOCK OPTIONS



■ White ■ Black ■ Polished Brass ■ Antique Brass ■ Satin Nickel ■ Aged Bronze

Magazine Slot 3 ½ x 13 - 🔲 🔲 🔳

Mail Slot 3 x 10 - 🔲 🔲

#### SECURITY STORM DOOR LOCK OPTIONS

#### Refer to index for measurements







For Security Doors Only

> Double Cylinder - Standard Keyed Exterior & Interior

Single Cylinder - Optional Keyed Exterior & Thumb Turn Interior

#### **POWDERCOAT FINISHES**

All Aluminum and Security Storm doors manufactured by HMI are coated with a "state-of-the-art" powdercoat finish to give years of trouble free enjoyment. The metal is cleaned and treated with chemically balanced detergents. The doors are then top coated with a powdercoating that is electrostatically applied and finally baked at 400° offering excellent adhesion, hardness, chemical resistance and weather resistance.



In addition to the 25 standard powdercoat finishes, HMI offers over 200 Custom Powdercoat Finishes. Please consult your local dealer for details.

Note: These sample colors do not accurately reflect actual painted surface color. For closer accuracy please use HMI Color Chips or refer to the HMI Color Guide.



Indicates that lock can be keyed to entry door lock
Indicates that lock cannot be keyed to entry door lock

We can also paint your door a custom color with a color sample



# BE SURE TO ALSO LOOK AT OUR ENTRY DOOR CATALOG









PROUDLY MADE IN THE U.S.A.

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